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Revision History:

| Version No | Date | Prepared by / Modified by | Significant Changes |
| --- | --- | --- | --- |
| V0.1 | 7-11-2022 | Ms. Priyanka Yadav | Initial Draft |
|  |  |  |  |
|  |  |  |  |

# **Introduction**

* The “Mold Remote Condition Monitoring System” is an engineered system, build specifically to fulfil the need of remote condition monitoring of the Molding machine .
* It is based on highly reliable industrial grade PLC (WAGO 750-8212) and AWS IoT.
* It is the ProStream and EdgeIQ implementation for the Mold remote management.

# **PURPOSE**

The purpose of this document is to plan for testing a project named **“**“Mold Remote Condition Monitoring System**”**. The testing activities involved in this project are test case creation, test case maintenance and test execution of the created and maintained test cases. It covers information about the tools to be used and the specific test scenarios that are to be performed.

This document should be updated whenever there is any change as per the requirements.

This document sets the scope of verification testing, the overall strategy to be adopted, activities to be completed, general resources required, and methods and processes to be used to test the release.

# **Scope OF TESTING**

* Provision a new Mold Management endpoint in the field.
* Receive Periodic Telemetry Messages (PTM) from a previously provisioned and authenticated endpoint.
* Update Remote configurations for a named endpoint.
* Trigger a Remote command on the named endpoint.
* Receive historic PTMs that have been periodically saved in the persistent storage of the device for diagnosis purposes.
* Update device PTM save and publish frequency from AWS server.
* Validating the PTMs messages thar are being sent and recorded.
* Reliability of client to keep recording the PTMs in condition of network failure
* Timestamp recorded is in UTC and is checked using NTP server.

# **Test Strategy**

This Test Plan will cover the following testing activities as identified in the testing strategy:

* Test case creation: Test cases are created according to the requirements documents.
* Maintaining test cases followed by the review as per updated software version.
* Test cases execution
* Test report

# **Test Items**

Below is the list of test items, validation Task should be created corresponding to each developer’s User Stories in JIRA.

Under validation Tasks, Acceptance criteria should be written. Test cases should be written based on the acceptance criteria mentioned in Validation Tasks.

|  |  |
| --- | --- |
| **Test Items** | **Description** |
| **Provisioning and Certificates** | * Device ID is assigned for each device. * Device unique ID sent to AWS server during provisioning. * Device gets provisioned only once with AWS provided certificates. * After successful provisioning, Device retain the provision status. * Device connects to the AWS server with the configured certificates. * Device persists AWS certificates in the persistent memory. |
| **Cycle time and Cycle record** | * **Molding Cycle is the Process from close to open to close.** * **Cycle time is the time taken for mold to complete one molding cycle.**   The device shall be able to :   * persist the cumulative count of molding cycles in persistent memory. * send the cumulative count to the AWS server as part of periodic telemetry message (PTM) or real-time telemetry message on the pre-configured topic. * calculate the average cycle time of up to the last 100 molding cycles * persist the average cycle time of up to the last 100 molding cycles in persistent memory until it is successfully sent to the server. * send the average cycle time of up to last 100 molding cycles on AWS server as part of PTM on the pre-configured topic. * calculate the average cycle time of up to last 1000 molding cycles. * persist the average cycle time of up to last 1000 molding cycles in persistent memory until it is successfully sent to the server. * send the average cycle time of up to last 1000 molding cycles on AWS server as part of PTM on the pre-configured topic. * calculate the average cycle time of up to last 10000 molding cycles. persist the average cycle time of up to last 10000 molding cycles in persistent memory until it is successfully sent to the server. * send the average cycle time of up to last 10000 molding cycles on AWS server as part of PTM on the pre-configured topic. |
| **Time Stamp(ts)** | **Timestamp is the time when the message was snapshotted.**  **Device shall**   * send main power OFF event as SEM to AWS server with the timestamp at real-time on pre-configured topic. * percentage level as SEM to AWS server with the timestamp at real time on the pre-configured topic. * The lost event as SEM to AWS server with timestamp on the pre-configured topic as it reconnects. * power ON event as SEM to AWS server with the timestamp at real time on the pre-configured topic. * System Provisioned event as SEM to AWS server with timestamp on the pre-configured topic at real-time. * power shutdown event as SEM to AWS server with timestamp on the pre-configured topic at real-time. * BIST report to the server as SEM with the timestamp. * Device Timestamp sent in PTM record should match with the server Time stamp as requested by AWS |
| **ON Demand Diagnostic message (ODM )** | The device shall be able to perform the following actions when receiving the ODM   * keep a record of the last status of all the sensors and system events that occurred as On Demand Diagnostic message. * persist the ODM until it is successfully sent to the server. * send ODM when the server sends the command to the device for the ODM message. * send ODM as message type 2 for PTM when the server sends the command to the device for the ODM message. * Timestamp sent in the PTM record SHALL match with the server Time stamp as requested by the AWS server. * able to make the updates in the configuration files for the time of sending the PTM messages. * able to make updates in the frequency for saving the PTM messages. * able to update the frequency for publishing the PTM messages. * able to set the Time zone in GMT for frequency and publishing the PTM messages. * able to save PTM at every 5th min with configured PTM message format. * able to publish the RCR at every 1 hour to the cloud or AWS Server. |
| Configured Frequency | * Device shall be able to make the updates in the configuration files for the time of sending the PTM messages. |
| Cumulative count | * Device shall persist the cumulative count of molding cycles in persistent memory and send the cumulative count to the AWS server as part of periodic telemetry message (PTM) |
| Network Issues | * Device shall keep retrying to connect with the network every 2 min of time duration if it is disconnected. |
| Power off | * Device shall consider main power OFF as a system event ID 3. * Device shall persist the main power OFF event until it is successfully sent to the server. * Device shall be able to send main power OFF event as SEM to AWS server with the timestamp at real-time |

# **Test Schedule**

* Unit Testing
* Integration Test
* Regression testing
* Exploratory testing
* System Testing

# **Testing Environment REQUIREMENTs**

|  |  |
| --- | --- |
| **Items** | **Description** |
| Processor | Intel(R) Core (TM) i5CPU |
| RAM | 8 GB |
| Operating System | Linux (Ubuntu 20.04 |
| Hard Disk | 256 GB or more required for installation |
| Hardware | industrial grade PLC (WAGO 750-8212) |
| Software/ Tool | JIRA, Putty, Windows Power Shell,AWS CLI |

# **Control Procedures**

**Pass/Fail judgment table:**

|  |  |
| --- | --- |
| **Pass Criteria** | * The expected results and actual results are the same as provided in the check sheet. * The application should function properly and there should be no freeze or hang state in the application by any means. * Test cases should be executed as per the steps mentioned in the test case. |
| **Fail Criteria** | * The expected results are judged based on Requirement Document and the actual results are different. * Freeze or hang state is observed. * Not able to execute a particular test step as per the test case sheet. * The phenomenon that is strange judging from the eyes of the customer. |

# **Defects Analysis and CLOSURE**

All the defects found during test execution should go through the following procedure:

* Logging of defects:
* Analysis of defects:
* Verification of fixes:
* Defect tracking till closure:
* The above-mentioned Procedures and Defect Management of MOLD RCM, we are using JIRA.

**Defects are classified as follows according to the severity of the impact on the system:**

| **Severity** | **Impact** |
| --- | --- |
| Critical | Defects that may cause the system to hang, crash, produce incorrect/ unexpected results or behaviour, or corrupt user data with no known workaround.  This type of issue blocks the entire process i.e. Testing team from progressing past the blocker and development from working on other areas. This type of issue could significantly impact the release of the product. |
| High | Major function disabled/ incorrect, Non-conformance to standards. Defects that cause incorrect results or behaviour with a known workaround. A large and/or critical portion of the system is affected which would not cause an operational failure. |
| Medium | Loss of functionality or other problem(s) is present, which causes some parts of the system to not function correctly. A workaround is available to move forward with the process/ testing. |
| Low | Defects that affect limited areas of functionality that either can be worked around or ignored. |

**Priority will be assigned to each defect.**

| **Priority** | **Definition** |
| --- | --- |
| P1-Stopper | This type of defect must be resolved immediately. It could be related to the feature planned in the current milestone release.  Cannot release the code with this defect. |
| P2-High | The defect requires high attention and must be resolved as soon as possible  Could be related to a highly desirable feature planned for this release, but do not stop the release. |
| P3-Medium | The defect should be resolved in development activities' normal course (low priority). Of interest, but not planned or expected in this release |
| P4-Low | This type of defect can be deferred, resolved in a future major system release, or not resolved at all. |

**Suggestive Guideline:**

|  | **P1** | **P2** | **P3** | **P4** |
| --- | --- | --- | --- | --- |
| Blocker | **√** | **×** | **×** | **×** |
| High | **√** | **√** | **×** | **×** |
| Medium | **×** | **√** | **√** | **√** |
| Low | **×** | **×** | **√** | **√** |

# **Test DELIVERABLES**

Below are the deliverables:

|  |  |  |
| --- | --- | --- |
| **S. No** | **Deliverables** | **Description** |
| 1 | Test Plan | The document describes planning for testing of MOLD RCM and test strategy details. |
| .2 | Test Case Document | This document will maintain all the test cases created for Sprints. |
| 3 | Traceability Matrix | This document will have the mapping of requirements and test cases, this will ensure the completeness of test cases. |
| 4 | Test Report | This document will have a test execution summary containing a total number of test cases executed, test cases passed, failed, and not executed. |

# **Resources & RESPONSIBILITIES**

|  |  |
| --- | --- |
| **Designation** | **Name/Title** |
| Practice Head - Embedded Engineering | Mr. Anurag Srivastava |
| Principal Practice Architect - Embedded Engineering | Mr. Parag Gupta |
| Senior Technical Lead | Mr. Manoj Sharma |
| Senior QA | Ms. Priyanka Yadav |

# **REFERENCES**

|  |
| --- |
| **Reference Documents** |
| SRS\_Mold\_RCMS\_V1.0 |
| https://zimetrics.atlassian.net/wiki/spaces/ZMXPLAT/pages/2232549465/RCM+Mold |
|  |

# **Glossary**

|  |  |
| --- | --- |
| Abbreviation | Description |
| RCMS | Remote condition monitoring system |
| RCR | Remote condition record |
| AWS | Amazon web server |
| PTM | Periodic telemetry message |
| PIM | Periodic inspection message |
| SEM | System event message |
| ODM | On demand diagnostic message |
| BIST | Built in self-test |